

TENDER CONDITIONS (Technical Bid)

Sl no	Requirement/Conditions	YES	NO
1	The firm shall be located within 30 Km radius from VIL Tarikere.		
2	The firm shall have the machines and facilities mentioned to participate in the tender of category A & category B list of castings.		
3	The firm shall have capacity to deliver minimum 30MT fettled & proof machined castings per month.		
4	The firm shall be in existence at least minimum 2 years & have past record of 30 MT production capacity per month.		
5	The firm has to collect & deliver the castings at VIL Tarikere at least once in 2 days on its own arrangement or as per advise of VIL which ever occurs earlier. This includes loading, unloading & transportation.		
6	VIL will supply the rough castings in normalized, shot blasted & gas cut condition.		
7	The firm shall have calibrated measuring instruments.		
8	VIL team will inspect the facilities at firm premises prior to commercial bid.		
9	The firms qualified in technical bid only will be considered for opening of commercial bid.		
10	VIL reserve the right to pre close the orders if the firms performance is not upto the requirement without giving reasons for the same.		
11	The firms shall not subcontract/offload the assigned job to other party/parties		
12	The firm shall ensure security of the supplied castings & its proper storage		
13	Rejection of castings due to faulty operation/machining by the firm, corresponding casting cost will be deducted/recovered from the running bills of the firm.		
14	The firms can keep the chips generated during the proof machining of castings with themselves.		
15	Some of the castings after gas cutting & nromalising, the firm has to take up for fettling & bring back the fettled casting back to VIL, so that VIL will normalise the castings & layout (marking) will be done for proof machining. The firm has to collect the layout done castings for proof machining on their own arrangement.		

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16	If any blow holes found during machining of castings, the firm has to gouge that area & welding has to be carried out at that area so that defect should not be there. For this the firm should use specified electrode & welding rectifier.		
17	After completion of work, firm should prepare his self inspection report & inform VIL for inspection. VIL quality inspector will inspect the castings at supplier premises & only after clearance of VIL quality inspector castings should be delivered to VIL.		
18	The firm should punch the vendor code provided to him by VIL on casting at specified location for easy traceability.		
19	Quotation per castings should include both fettling & machining.		

Place:

Bidders seal & signature

Date: